





A New Spark for an Old Flame



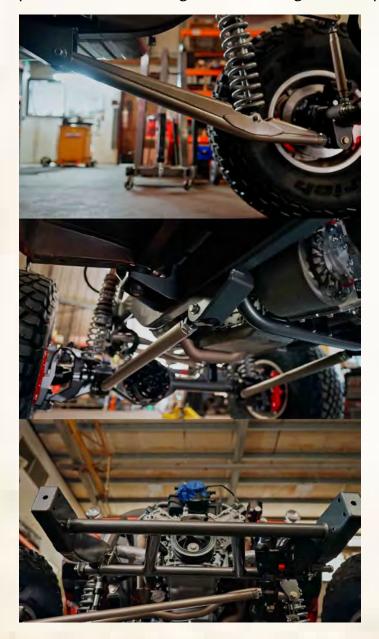
Our 1974 GMC K2500 proudly served for 47 years as Mapleton Fire Brush Truck 101, where it navigated rough wildland terrain from 1974-2021. With only 15,600 miles this rig is amazingly well-preserved with an impeccable patina, in-tact original build sheet, like-new interior, glass and Power Beam headlights as well as its emergency lightning and public address system. Originally designed for maneuverability and accessibility, it was the obvious choice for our new Offroad line-up. Breathing new life into this iconic rig, AME's 4x4 showpiece maintains all of its brush truck identifying features including the lettering and emergency lighting. Diverging from its previous stance, the AME brush truck features the Full Float Rear Axle edition of the AME Offroad chassis line-up to demonstrate its competition ready capabilities with 40" tires but only a moderate lift.





The Ultimate Foundation

Much like architecture relies on a solid foundation, a quality built and engineered chassis is a crucial foundation for any great car build. At the heart of every AME chassis are exceptionally rigid rectangular-tube frame rails made of proprietary steel, which are mandrel-bent for consistent wall thickness. Far more rigid than early pressed C-channel frame rails, the rectangular rails improve ride quality by minimizing body flex and at the same time reducing squeaks and rattles. Using the latest technology, AME's team of engineers applies scientific principles and advanced software to analyze and improve suspension geometry that optimizes the vehicle's performance and handling while maintaining its iconic appearance.



"The ultimate 4×4 chassis would be a good way to describe it," says Matt Jones, President of AME. "Pre-runners are high-speed desert racers and rock crawlers are crazy articulate and durable this is a blend of the two with street manners in mind. Our chassis must drive excellently on the freeway to earn the Morrison name. It's capable of high-speed off-road use, crawling over huge stumps and comfortably driving home without worry of what just broke." Maintaining AME's high-standards for streetability, durability, performance and handling AME's offroad chassis features unparalleled suspension geometry for optimized traction, braking and body control, even in the toughest environments.







1973-87 Chevrolet/GMC pickups 1973-91 Blazers

Engineering Adventure

An industry-leader since 1971, the Art Morrison Enterprises (AME) engineering team is unleashing its ground-breaking, evolutionary spirit on the 4x4 aftermarket. The ultimate 4x4 chassis is engineered to optimize maneuverability while maintaining the high-standards for performance and handling, which our customers have come to expect.

Optimized Traction, Braking & Body Control

Engineering the suspension geometry for optimum traction, braking and body control in even the toughest environments.

Modularity

Keeping "modularity" at the forefront by engineering the suspension geometry to easily adapt to a wide range of vehicles.

Driveability, Durability & Capability

Selecting key components with driveability, durability and capability as the main driving factors.

Quality & Performance

Ensuring AME's high standards for quality and performance are maintained our Offroad chassis continues the long-standing AME tradition of in-house metal-forming and CNC machining as many parts as possible including the control arms, steering linkage, axles and front knuckles.

Ensuring Flexibility

Imploring 35 spline one-ton unit bearings to utilize manual locking hubs while remaining compatible with the 5, 6 and 8 lug wheel patterns.

Robust Axle Housing

The axle housings feature extra large 3.5" outer diameter, 1/2" wall DOM tubing.

Exceptionally Rigid Frame Rails

Frame rails offer a 3/16" wall with lateral braces placed using FEA for unparalleled torsional rigidity.

Optional Stainless Steel Brake & Fuel Lines







Blending the articulate durability of rock crawlers with the optimized traction of high-speed pre-runners, the street manners of AME's ultimate offroad chassis is right at home in the backwoods or on the open highway and no cutting is required for installation. Using 3/16 wall, $2^{\circ}x4^{\circ}$ and $2^{\circ}x6^{\circ}$ tubing combined with 1/4" thick suspension brackets, AME's revolutionary new frame is a rock solid foundation for extreme terrain with the street manners to earn it the Morrison name.





Front Suspension When Performance Durability and Maneuverability are Your Passion

Optimized Traction = Extreme Durability = Exceptional Steering = Superior Articulation = Unparalleled Maneuverability

- Heavy Duty Steering Box New heavy duty steering box with massive 40-spline sector shaft.
- Robust Double Sheer Joints All steering joints in double-shear.
- **Axle Control Even in Extreme Environments** Limit straps to control droop with a choice of economical foam bump stops or race-oriented pneumatic stops.
- Unparalleled Performance on and off the Road Splined sway bars with ¾"-thick arms provide excellent road manners without taking away from off-road performance.
- Optimized Axle Control Engineered 3-link design accurately controls the axle during braking, cornering, and acceleration while providing constant
- Heavy Duty Suspension Links

Engineered to provide extreme articulation along with superior street driving manners, our in-house designed and fabricated axle housings are controlled by massive DOM steel control arms with the largest Johnny Joint available. Known as a 3-link suspension, two lower links support the bottom side of the axle housing while a single offset upper link controls axle rotation while making enough room for a driver-side drop transfer case and large diameter driveshaft. A heavy wall 1-3/8" diameter panhard bar designed to hug the oil pan in full bump and precisely control lateral movement of the axle, resulting in crisp steering response. The panhard bar location is precisely matched to the steering system to provide predictable steering in all situations.

pinion angle control.

All links made from 2" OD, 1/4" wall DOM tubing using 1-1/4"

threaded Johnny Joints













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Front Axle Housing







AME Exclusive Strength with Reduced Weight

AME engineered and fabricated inner C's and outer knuckles are lighter and stronger their Dana 60 counterparts.

Axle Control Even in Extreme Environments

Utilizes a durable 9"-style differential to accept a wide variety of commonly available components and eliminates cast center sections that limit overall design.

- Maximum Durability 35-spline axle shafts with 1480 U-joints provide extreme durability.
- Easy Maintenance OEM Dana 60 ball joints with 35-spline modern wheel hubs simplify maintenance and parts-sourcing.
- **Exceptional Strength**

Massive 3.5" axle tubes with 1/2" walls and strategically placed gussets provide industry-leading strength.

- 4x4 Engagement in Extreme Environments Includes Warn Premium 1-ton locking wheel hubs.

• Wheel Compatibility Available with 5x5.5, 6x5.5, and 8x6.5 bolt patterns for wheels 17" or larger.







To match the capabilities of the front suspension, while providing a better feel for the road and a comfortable ride our triangulated rear offers tremendous adjustability to help control a vehicle's handling on various surfaces and conditions. Utilizing "triangulated" upper bars, our rear suspension is engineered to keep the rear end centered under your rig to maintain stability and control even under hard acceleration, rock crawling and cornering.

- Unparalleled Articulation & Axle Control Utilizes gusseted lower trailing arms with triangulated upper arms for maximum articulation and axle control.
- Axle Control Even in Extreme Environments Limit straps to control droop with a choice of economical foam bump stops or race-oriented pneumatic stops.
- Unparalleled Performance on and off the Road Splined sway bars with adjustable end links utilizing ½" Heim joints mounted in double shear provide excellent road manners without taking away from off-road performance.
- Optimized Suspension Geometry Engineered suspension geometry provides excellent anti-squat, no brake hop, and well-controlled pinion angles.
- Heavy Duty Suspension Links

All links made from 2" OD, 1/4" wall DOM tubing using 1-1/4" threaded Johnny Joints

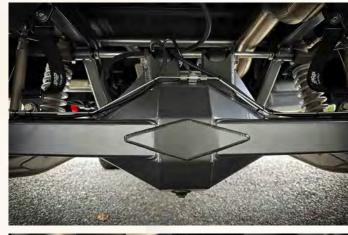


Rear Suspension Better Road Feel, More Comfortable Ride



Rear Axle Housing







Multiple Axle Options to Suit Your Application

Available with semi-float axles or more robust full float design using the same 35 spline wheel hubs as the front axle.

Eliminates Bolted-On Suspension Mounts

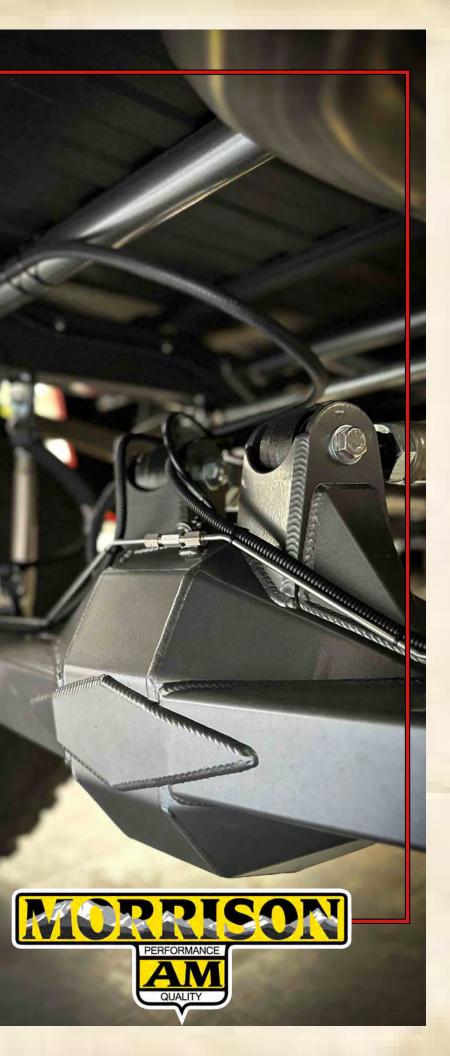
9" style differential eliminates cast center section that requires bolted-on suspension mounts.

• Robust Axle Strength

Full-length gusset further strengthens the 3.5" x 1/2" wall axle tubes.

- American-Made Forged Bearing Pockets AME-engineered forged bearing pockets for both semi and full float designs.
- Accommodates Popular Wheel Bolt Patters Available with 5x5.5, 6x5.5, and 8x6.5 bolt patterns for wheels 17" or larger.











Heavy Duty Polyurethane Bushings Heavy wall polyurethane bushings limit engine movement and reduce vibrations.

Engineered to Accommodate the Latest Chevrolet Powerhouses

Engine-specific mounts accurately locate the engine and transmission for correct driveshaft angles.

Accommodates a Variety of Engines Available for small block, big block, LS and LT engines.

Recommended to Run with Popular Aftermarket Transfer Cases

Atlas and NP241 transfer cases recommended.







Drivetrain Mounting When Performance is Your Passion

Engineered to accommodate the latest Chevrolet powerhouses, our unique and highly effective Polyurethane engine mounts and plates provide superior engine control compared to factory type rubber mounts and excellent noise suppression.



222x8222x2x22222x2x222x2

AME Offroad Accessories





line kit.

Header Kits for AME Offroad Sport Chassis



Configuring an exhaust system is one of the most important parts of any build! We've developed, in collaboration with Ultimate Headers, a complete line of headers to cover all of our Offroad chassis applications with a variety of engine options for each. Featuring their stainless steel investment cast patented flanges, these flanges offer exceptional strength, are lighter than stock and have excellent clamping forces to facilitate leak-free hook-ups to the cylinder head. Given that chassis applications will vary, please contact our staff for details. Headers are also available with a ceramic-metallic coating. As a dealer for Ultimate Headers, AME can provide headers for other applications as well. Please call for specific pricing and availability.





- Front brakes use massive direct-mount 6-piston Aerolite calipers mounted on heavy duty 13.4"x1.25" 48-vane iron rotors
- Semi-float rear axles use a 4-piston Forged Narrow Superlite caliper clamping a 12.88"x1.1" iron rotor combined with a drum-in-hat parking brake.
- Full-float rear axles utilize a 4-piston Forged Superlite caliper with a 13.4"x1.25" iron rotor along with an electric parking brake caliper.











Stopping Power



Wilwood Master Cylinder

Aluminum tandem chamber Master Cylinder, die cast, premium alloy with black anodized billet lid. Designed for a wide range of custom manual or power brake applications.

26011190 Master Cylinder Combination Valve Line and Bracket Mount Kit 26085550 Hi Vol. Tandem 1" Bore Master Cylinder 26085552 Hi Vol. Tandem 1" Bore Master Cylinder 26094390 Hi Vol. Tandem 7/8" Bore Master Cylinder 26094392 Hi Vol. Tandem 7/8" Bore Master Cylinder

Hi-Temp Brake Fluid

Specially developed for racing. Has a minimum dry boiling point of 570° - substantially higher than DOT 3 or 4 requirements! Designed to lubricate and clean brake system internal parts. Has a very low viscosity, which facilitates easy bleeding of brakes and eliminates problems of fluid foaming from excessive pumping.

29006320 Wilwood Hi-Temp 570° Fluid, 12 Oz.





Clean-sheet design backed by 25+ years of suspension experience by professional engineers

PERSENCE COLLECCE COLLECCE COLLECCE

The AME Difference



Superior Welding

The mark of a highly skilled welder is their ability to "lay dimes". At Art Morrison Enterprises our team strives for perfection, which is why so many professional builder's rely on an AME chassis as the foundation for their builds.



chassis is produced precisely and accurately. Every chassis is created in robust tooling weighing several thousand pounds.



In-House Machining AME proudly supports local manufacturing. To ensure that our high standards are consistently upheld our talented team CNC machines as many components as possible in-house to eliminate unnecessary quality-control issues.



Proprietary Tubing Made from a proprietary composition of exceptionally rigid steel, our 2"x4" and 2"x6" frame rails all feature a 1/8" or 3/16" wall thickness which provides extraordinary stiffness. These rigid rectangular rails improve ride quality by minimizing body flex while also reducing squeaks and rattles.



Modern Suspension

Using advanced suspension analysis software, AME engineers its proprietary suspension design that combines corner-carving grip with cross-country comfort. To ensure this design becomes reality, AME uses CNC machined tooling and customized components in every step of the manufacturing process.

Dual-rate 3" ID springs, adjustable splined sway bars, limit straps and bump stops combine off-road capability with street manners.

Harnessing New Technology, Always Evolving Utilizing the latest in CMM's, laser scanners, CNC probes and engineering testing equipment.

Every weld, bracket and component is held to the highest standard for appearance and quality

AME's customer service representatives take great pride in being known for developing positive, long-term relationships with customers all over the world.

The sales data from leading auction houses illustrate that AME-equipped hot rods routinely bring in record-setting prices.

"I will say for someone who is not in the industry, with limited experience and skills, it was easy to be successful using Morrison chassis." - C. Smith, AME Customer







No-Compromise Engineering

Superior Performance

Optimized suspension geometry coupled with modern steering components

Advancing Innovation

AME pioneered the bolt-on chassis concept, Multilink IRS, and custom steering hydraulic valving.

Optimal Ride Quality and Control

Proprietary American-Made Steel

AME's own rectangular tube steel provides high strength with exceptional guality resulting in consistent wall thickness throughout all areas of the bend.

Unparalleled Craftsmanship

Customer Focused Culture

Proven Investment in Value

Easy to Install





Our wealth of experience stretches over 50 years.

dedication to quality, community and craftsmanship.

helping your dreams become reality from the foundation up.

Technical Details On the Trail or on the Highway

Frame

- American made 2x4 & 2x6 3/16" mandrel bent tubing with consistent corner radii and wall thickness in every bent location to reduce stress risers.
- All suspension mount locations use ¼" formed brackets.
- Strategically placed crossmembers and gussets to increase torsional strength.
- 100% sealed frame rails eliminate water intrusion.
- Every weld is prepped with proper gaps and fillets to ensure penetration.
- Front coilover towers feature a removable lateral crossmember for strength and ease of assembly.
- Braced steering box area for precise steering feel.



Steering System

- Heavy duty 40-spline steering box designed for late model 1-ton diesel trucks.
- Heavy wall 1-3/8" DOM steering links.
- High-steer crossover design.
- All joint locations mounted in double-shear with ³⁄₄" fasteners.
- Knuckles feature billet steel keyed steering arms with gusseted lower double-shear arm.
- Fox Steering stabilizer.
- Approximately 35 degrees of steering angle.
- Optimized engineered geometry to ensure predictable steering control off road or on the highway.



- 3-Link design.
- Links manufactured with 2"x1/4" DOM tubing using 1-1/4" thread Johnny Joints.
- Splined sway bar with adjustable end links featuring ½" rod ends.
- Heavy-wall 1-3/8" diameter panhard bar with polyurethane bushings and adjustable Johnny Joint.
- Fox Race Emulsion coilovers with dual-rate Eibach springs, FOX DSE adjustable coilovers optional.
- Limit straps combined with OEM-style foam bump stops or optional Fox pneumatic bump stops.
- Approximately 12" overall travel.

Front Axle

- 3.5"x1/2"-wall DOM axle tubes.
- Fabricated outer knuckles and inner C's.
- Fabricated center section housing.
- ¼"-thick suspension brackets.
- 35 spline inner and outer axles.
- 1480 U-Joints.
- Warn Premium locking hubs.
- 35 spline bolt-on wheel bearing.
- Spicer Dana 60 ball joints.
- Adjustable camber & caster.
- 70" wheel mount width.
- 5x5.5, 6x5.5 and 8x6.5 wheel bolt patterns available.





Rear Suspension

- Triangulated 4-link with trailing arms.
- Links manufactured with 2"x1/4" DOM tubing using 1-1/4" thread Johnny Joints.
- Full length gusset on trailing arms.
- Splined sway bar with adjustable end links featuring 1/2" rod ends.
- Fox Race Emulsion coilovers with Eibach springs, FOX DSE adjustable coilovers optional.
- Limit straps combined with OEM-style foam bump stops or optional Fox pneumatic bump stops.
- Approximately 13" overall travel.

Rear Axle

- Available in semi-float or full-float designs.
- 3.5"x1/2"-wall DOM axle tubes.
- Full-length axle tube gusset.
- Forged bearing pockets.
- Fabricated center section housing;
- ¼"-thick suspension brackets.
- 35 spline inner and outer axles.
- Large oil fill port with lower drain.
- 70" wheel mount width.
- 5x5.5, 6x5.5 and 8x6.5 wheel bolt patterns available.





NORRISON FIRE DEPT.





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Pricing Specifications

Semi-Float Chassis with Suspension Includes:

TOTAL	\$ 55,150.00
Promotional Discount	\$ (1,500.00)
Wilwood 13" FNSL4R Rear Brakes	\$ 1,865.00
Wilwood 13" Aero6-DM Front Brakes	\$ 2,275.00
Black Powder Coated - Links, Brackets, Axle Housings, Accessories	\$ 2,000.00
Bump Stops & Limit Straps	\$ 1,000.00
Fox 2.5 Factory Race Emulsion Coilovers & Eibach Coil Springs	\$ 3,740.00
Front & Rear Splined Sway Bar Kits	\$ 3,100.00
New HD Steering Box, Steering Stabilizer & Filter	\$ 995.00
Suspension & Steering Linkage	\$ 5,820.00
Rear Axle Assembly, Semi-Float, 5x5.5 Wheel Bolt Pattern	\$ 4,435.00
Front Axle Assembly, 5x5.5 Wheel Bolt Pattern	\$ 13,770.00
Engine & Transmission Mounts, Crossmembers	\$ 1,040.00
Bare Chassis	\$ 16,610.00

COMPLETE Includes:

Chassis with Suspension	\$ 55,150.00
Currie 9" Center Sections, TruTrac, 35 Spline & Mounting Hardware	\$ 4,590.00

TOTAL

Upgrades & Options:

Fox 2.5 Factory Race DSC Coilover Upgrade	\$ 1,460.00
Wilwood Master Cylinder	\$ 240.00
Stainless Steel Brake & Fuel Line Kit	\$ 1,400.00
LS-series Ultimate Headers 1-7/8" Stainless Steel Header (From)	\$ 1,510.00
LT-series Ultimate Headers 1-7/8" Stainless Steel Header (From)	\$ 1,510.00
Steering U-Joint & Shaft Kit (Bare Steel)	\$ 295.00
Axle Housing Overflow Vent Tank & Hardware Kit	\$ 150.00
Emergency Brake Cable Kit - Black	\$ 255.00
Emergency Brake Cable Kit - Stainless Steel	\$ 370.00

Full-Float Chassis with Suspension Includes:

Bare Chassis

Engine & Transmission Mounts, Crossmember Front Axle Assembly, 8x6.5 Wheel Bolt Pattern Rear Axle Assembly, Full-Float, 8x6.5 Wheel Suspension & Steering Linkage New HD Steering Box, Steering Stabilizer & F Front & Rear Splined Sway Bar Kits Fox 2.5 Factory Race Emulsion Coilovers & E Fox Bump Stops & Limit Straps Black Powder Coated - Links, Brackets, Axle Wilwood 13" Aero6-DM Front Brakes Wilwood 13" FLSI4 Rear Brakes, Electric Parl **Promotional Discount**

COMPLETE Includes:

Chassis with Suspension Currie 9" Center Sections, TruTrac, 35 Spline

Upgrades & Options:

Fox 2.5 Factory Race DSC Coilover Upgrade Wilwood Master Cylinder Stainless Steel Brake & Fuel Line Kit LS-series Ultimate Headers 1-7/8" Stainless S LT-series Ultimate Headers 1-7/8" Stainless S Steering U-Joint & Shaft Kit (Bare Steel) Axle Housing Overflow Vent Tank & Hardware

REV 9/25/24

\$ 55,150.00

\$ 59.740.00

	\$	16,610.00
ers	\$	1,040.00
m	\$	13,770.00
Bolt Pattern	\$	7,555.00
	\$	5,820.00
Filter	\$	995.00
	\$	3,100.00
Eibach Coil Springs	\$	3,740.00
	\$	2,280.00
Housings, Accessories	\$	2,000.00
	\$	2,275.00
king Brake	\$	2,580.00
	\$	(2,000.00)
TOTAL	\$	59,765.00
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& Mounting Hardware	\$	59,765.00
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